| Work Order ID 58996 May 21, 2010 8:13:28 AM | | | | | | | | | | | | Page 1 |
|--|--------------------|------------------------------------|---------------------------------------|-------------------------------------|------------------------|--------------|--------------|--|---------------|-------------|------|----------------|
| Revision ID: | D412-738-01 | | | Accept | | | | s s | - | tart top | | |
| Start Date: Required Date: Reference: | 5/21/10 5/21/10 | Start Qty: 1.00 Req'd Qty: 1.00 | : 18418 (101 148) (18418 (101 148) | | Cust Item Customer: | | | | | | | |
| Approvals: Process Plans QC: | | Date: | Tooling: SPC (Y/N): | D | F | | tart top | | | | | |
| Sequence ID/ Work Center II |) | Operation Description | | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | | | Insp. Stamp |
| Draw Nbr | Revi | ision Nbr | | | | | | <u> </u> | | | | |
| N/A | Rev | N/A | | | | | | | | | | |
| DC Document Control | | DOCUMENT CONTI Memo Photocop | ROL y blucfile and create labels p | 0.00 0.00 er PPP D412-738-011 | S 10 0 | 5/21 | | 40 | for E | 3G | 10/0 | 121 |
| 110 Packaging Packaging | | Pick Kit Memo | | 0.00 | | | | 10 | ~ 5. | 2 | 14 |)_5 |
| 120 | | QC4- 100% Inspect k | its for completeness | 0.00 2 \ 0.00 | 105/21 | | | @ | | | | |

Quality Control

Item ID:

May 21, 2010 8:13:28 AM

D412-738-011

Accept



Setup Start

Stop



Revision ID:

Item Name:

Dual Disabling 204/212/412

Start Date:

Required Date: 5/21/10

5/21/10

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: _____

_____ Date: _____ SPC (Y/N):

Date: _____

Tooling:

Date:

Date:

Run

Start

Stop



Sequence ID/ **Work Center ID**

130

Packaging

Packaging

Operation Description

Packaging

Set Up/ **Run Hours** 0.00

0.00

Draw Number

Draw Plan Rev.

Code Qty

Accept

Reject Qty

Reject Number Stamp

Identify and pack for shipping as per PPP D412-738-

011 Clocation: UPPP Rev: UE keys are attached to D3368-041 and D3393-041 D3368-041 Key

□Ensure that

Numbers D3393-041 Key Numbers

140

QC21- Final Inspection - Work Order Release

0.00

QC Quality Control Memo

Memo

0.00

Picklist Print

May 21, 2010 8:13:25 AM

Work Order ID: 58996

D412-738-011

Parent Item Name: Dual Disabling 204/212/412

Comments:

Parent Item:

IPP Rev:D Removed Manufacturing 06-03-06 JLM



Start Date: 5/21/10

Required Date: 5/21/10

Start Qty: 1.00

Required Qty: 1.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Status Issued |
|--------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|-----------------------|
| D3368-041 Tail Rotor Pedal Disabling | | Manufactured | No | | | 120 C | Each :/98A | 0.0000 | | 13 | 5 899 | 5 10-3018 |
| D3393-041 | | Manufactured | No | | | 110 | Each | 7.0000 | 1 | 1 | 5-21 | |

Battery Lock Assembly

Location Loc Qty ST486 58640

Loc Code